Integrated Bioprocess Solutions

The life science business of Merck KGaA, Darmstadt, Germany operates as MilliporeSigma in the U.S. and Canada.
Spanning every step of your process

Consistent, reliable performance is the key to drug development and bio manufacturing. With trusted products, deep bioprocessing expertise and unrivalled regulatory support, we can help you improve your product’s consistency and process efficiency.

From bench scale to full-scale production, we offer a full range of tools and technologies to help you meet your production goals, including filtration products, chromatography resins, systems, and integrated disposable technologies. Coupled with our in-house application experts who have decades of experience, we will work with you to tackle any processing challenge.

Leveraging a broad portfolio of single and multi-use systems, our team of bioprocess and regulatory experts will work with you to accelerate your life-enhancing therapeutics to market, or optimize an existing process to meet your efficiency goals. In addition to a full offering of standard systems, our experienced engineering team can design and manufacture customized systems to match your exact processing requirements.
Comprehensive Services

We offer a full range of services to help you transition from R&D to commercial scale cGMP manufacturing. In addition to comprehensive product and in-process material testing, our process development experts can work with you to address your specific application needs, from optimizing individual operations to designing and executing a full process at your facility or at ours.

Code Key

+ **Custom designs are available**
  If your process requirements are not met through our standard options, our expert engineering team can support your specific customization requests.

▲ **Configured design options are available**
  Many of our systems and components are optimized around standard process templates and are highly configurable (e.g., materials of construction, sizing, sensing technologies, and automation) to meet your unique needs.
Services available
We offer a comprehensive portfolio of services to evaluate the safety of your raw materials, optimize your process and minimize your risk. Backed by an industry leading team of engineers and applications specialists, your process will get the personalized, expert attention it deserves.

Cell culture media and critical raw material services
We offer standard and custom liquid and powder formulations, comprehensive raw material testing, spent media analysis, and custom bulk packaging options. Our team of cell culture scientists are available for process optimization.

System automation
Programmable systems incorporate intelligent, accurate, and reliable automation features that are typical to each unit operation. Features like user-configurable alarm set points and automated data acquisition can help enhance your productivity.

CCP® Ready for GMP manufacturing
From bioreactors to clarification, chromatography, tangential flow filtration and virus filtration, our CCP® software offers you a familiar interface to simplify and automate your software management and operations. Our CCP® process control and monitoring system includes data acquisition and batch reporting options.
Speed your drug to market, safely and reliably

Mobius® FlexReady Solutions offer you the flexibility to build an entire single-use process train or integrate an individual unit operation.

- Pre-sterilized and tested, ready-to-use, single-use Flexware® assemblies.
- Ergonomically designed single-use systems are installed quickly and easily, for fast start-up with reduced operator error.
- Plug-and-play systems enable rapid scale up from process development to commercial manufacturing.
Film Technology

Safe, ergonomic and flexible solutions for your process, including your most critical applications

Robust Film Technology

PureFlex™ and PureFlex™ Plus films are used in Mobius® assemblies and NovaSeptum® sterile sampling products, and are safe, robust and chemically resistant.

PureFlex™ and PureFlex™ Plus Film

- **Fluid contact material:**
  Ultra low-density polyethylene (ULDPE)

- **Gas barrier:**
  Polyethylene vinyl alcohol-copolymers (EVOH)

- **Outer layer:**
  - PureFlex™ film: Ethylene vinyl acetate (EVA) and ULDPE
  - PureFlex™ Plus film: EVA and linear low density polyethylene (LLDPE) which increases the film’s resistance to abrasion, puncture, stretching, and tearing

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Mobius® single-use assembly manufacturing facility (Danvers, Massachusetts)
Single-use Fluid Handling

Our Mobius® single-use mixers, assemblies, sterilizing-grade filters, transport containers and Mobius® FlexReady systems can help you work faster and more efficiently.

Mobius® Assemblies

Designed to improve your processing flexibility, Mobius® 2D and 3D assemblies are key components in delivering efficient, ergonomic and scalable solutions to your production area. Our 3D bags include a patented folding feature that reduces operator intervention during bag installation and filling. With a full spectrum of carriers to choose from, you get greater flexibility, mobility and support for your single-use technologies.

Sterile Connectors

Reliable and easy to use, the unique design of Lynx® sterile connectors enables risk-free fluid transfer. Lynx® connectors are available in a wide range of sizes and configurations.

Lynx® S2S (Sterile to Sterile) Connector

- Designed to integrate single-use systems
- Robust sterility validation via surface soiling aerosolized bacterial challenge
- Gamma and autoclave-compatible

Lynx® ST (Steam-To) Connector

- Designed to integrate stainless steel and single-use systems via standard TC fittings
- Valve component allows sterile disconnection of your single-use system
- SIP, autoclave and gamma-compatible

Lynx® CDR (Connect, Disconnect, Reconnect) Connector

- Industry’s first disposable connector to enable multiple aseptic connections
- Validated for up to six connections and disconnections
- Enables disconnection with wet and pressurized flow paths

A variety of PE drums, stainless steel bins, collapsible bins and container carts are available to support your fluid storage and transfer requirements.
**Mobius® Single-use Mixing Systems**

Our scalable, ready-to-use mixers are available from 10 L to 1000 L and can be used throughout your process, from buffer and media preparation to final formulation. Choose from a variety of standard mixing assemblies, or customize with filters, connectors and tubing.

- Ergonomic design for quick and easy bag installation
- Interchangeable electronic drive unit, motor and control box for production flexibility
- Optional integrated load cells, temperature sensor and closed, sterile sampling system
- pH measurement options: single-use sensor or reusable probe port
- Optional powder delivery system

**Mobius® FlexReady Solution for Buffer and Media Preparation**

This system features a single-use flow path and specially designed hardware to hold pumps, instrumentation, filters and containers. It offers a choice of Millipore Express® or Durapore® filters, available in a variety of configurations and pore sizes to support your prefiltration, sterile filtration and mycoplasma control needs.

**Millipore Express® Filters**

- High capacity, high flux, hydrophilic PES membranes
- Chemical compatibility spans a wide pH range
- Multiple options are available to meet your process performance and operational efficiency goals

**Durapore® Filters**

- The industry standard for critical sterilizing filtration
- High throughput, hydrophilic PVDF membranes
- Low extractables and broad chemical compatibility
- Multiple configurations available to meet a wide variety of application needs
Multi-use Fluid Handling

Mixers, valves, connectors and housings

NovAseptic® fluid handling components exceed the requirements for sanitary processing and ensure the safety, quality and purity of your product.
NovAseptic® Advanced Mixing Solutions

NovAseptic® mixers offer a complete mixing solution; upstream to downstream.
- High-performance bottom-mounted mixers engineered for reliability and ease of maintenance
- Complies with the most stringent industry requirements for cleaning and sterilization

NovAseptic® Valves

Our valves and valve combinations provide a wide range of cost-effective solutions that comply with cGMP aseptic processing requirements.
- Shut off valves, take off valves and tank outlet valves
- No dead leg and minimal hold-up
- Solid diaphragms for long life: EPDM, silicone elastomers and PTFE
- Configured to meet your most critical applications

Housings

Supporting our world-class filtration devices, we offer a full range of high-quality single and multi-round housings for liquid, gas and venting applications.
- Series 3000™ 316 L stainless steel housings are available in T-line, C-line and in-line designs, in a variety of sizes and connections
- Designed to minimize dead volume and product loss and for quick and easy cleaning

NovAseptic® GMP Mixer for low-shear blending
Recommended for critical applications

NovAseptic® USM Mixer for medium-shear blending
Recommended for a wide variety of common biopharmaceutical solutions

NovAseptic® HS Mixer
Recommended for difficult powder and solid dissolutions

NovAseptic® HSI Mixer
For high-shear mixing in-line, without a tank

Series 3000™ Single-round Housings and Durapore® Cartridge Filters
Sterile Sampling

Out-of-the-box, plug-and-play sterile

Accurate, sterile sampling of your product is critical. An imprecise or false positive result can lead to time-consuming investigations and costly delays. With our NovaSeptum® sampling system, you can sample with confidence.

NovaSeptum® Sterile Sampling System

From buffer and media preparation to final formulation and fill, the closed NovaSeptum® sterile sampling system gives you the freedom and security to sample processes wherever you need. Available in a wide variety of formats and volumes, NovaSeptum® sampling systems are easily integrated into your process for robust, reliable process monitoring.

• Flexible, pre-sterilized, disposable sampling options
• Ensures the security of the process, the operator and the sample
• Zero risk of cross-contamination
• Compliant with the most stringent regulatory and quality requirements
• Allows for accurate samples: 1 mL to 1000 mL

NovAseptic® Connectors

We offer a broad range of NovAseptic® connectors to improve the efficiency and robustness of your aseptic mixing process.

• Proven, innovative flush-mounted design for low hold-up volume
• Flexible aseptic design; available tank-connected or in-line
• Provides ease of access to critical areas for sampling prior to product release
• Adaptable to a wide range of equipment; easily and securely fitted to ensure system sterility

Process Chemicals for Storage and Cleaning

You can order our GMP grade products in the volumes and concentrations you require. We can provide comprehensive Emprove® dossiers to simplify and speed your regulatory filings.

Preloaded, single-use NovaSeptum® holders eliminate the need to clean, assemble or disassemble

NovaSeal™ Crimping Tool allows you to securely crimp and disconnect your disposable assembly while maintaining sterility

Custom designs are available ▶ Configured design options are available ▶ Services available
● Cell culture media and critical raw materials services ◆ System automation ◆ CCP® Ready for GMP manufacturing
NovAseptic® Connectors with NovaSeptum® Sampling System
Cell Culture Development and Scale Up

Proven platforms developed collaboratively with users, backed by long-term application expertise

Our upstream portfolio includes cell lines, cell culture media, media supplements, buffers, bioreactors and a full range of filtration products to ensure your process meets your yield and productivity targets, and is sterile and robust.

Millipore Express® SHR 0.1µm Hydrophilic Filters
- Designed for sterilizing-grade performance and mycoplasma removal
- Optional on-board PES membrane prefiltre for extended throughput
- Easy wetting and integrity testing
- Broad chemical compatibility (pH 1-14)

Mobius® Single-use Bioreactors + ★ ★ ★
Mobius® Bioreactors are a scalable portfolio of single-use stirred tank bioreactors to suit suspension and adherent cell culture applications.
- Standalone systems easily integrate into your existing automation platform
- Fully jacketed vessels include integrated load cells for precise volume monitoring
- Bottom mounted magnetic levitating impeller with internal baffles and a 5:1 turndown ratio
- Demonstrated scalability from 3 L to 2000 L

Mobius® Single-use, Bench Scale Bioreactor + ★ ★ ★
Eliminates the need to clean and autoclave.
- Pre-assembled and gamma irradiated
- Utilize your existing controller
Our team of experienced scientists and process development engineers can develop, optimize, validate and troubleshoot your upstream process, to meet your product quality, efficiency and speed to market goals.

**CHOZN™ Expression Systems**

Our CHO Glutamine Synthetase knockout cell expression platform is provided as a cGMP banked cell line with a single expression vector and detailed protocols. Custom cell line engineering and development services are available.

**Custom Cell Culture Media**

Whether developed by your team or ours, we can supply clinical to commercial scale media to exactly fit your specific cell line and process requirements. Our harmonized global Quality and Raw Material Management Systems and Manufacturing Technology ensures the safety, quality and performance you need.

**Cell Culture Media and Feeds**

Our Cellvento™ CHO and EX-CELL® Advanced™ products are complete media platforms for CHO cells. They are chemically defined, of non-animal origin and proven to contribute to superior cell growth and productivity.

**Cell Culture Supplements and Additives**

We offer a comprehensive portfolio of non-animal origin cell culture supplements and additives to help you achieve consistent yields and simplify your regulatory process.

**Buffers**

We offer a complete range of GMP buffers for your upstream, purification and formulation steps with full traceability of our sourced raw materials to ensure the quality and consistency of your product. See page 18 for additional detail.
Clarification

With more than 40 years of clarification experience, we are committed to introducing innovative, easy-to-use technologies, like Millistak+® Pod and Clarisolve® disposable depth filters, to help you improve your productivity and process efficiency.

**Millistak+® Pod Disposable Depth Filters**

Millistak+® Pod is the industry standard for mAb and recombinant protein clarification, and is ideally suited to primary and secondary clarification applications. These disposable depth filters offer flexibility and ease of use through their unique modular design.

- Broad range of 23 media types; offered in single and multilayer products
- Compact design maximizes product yield and minimizes facility footprint
- Scalable from 5 to 12,000 L feed streams
- Disposable Pod device protects operators from exposure to biohazards and eliminates the cost of housings, CIP and cleaning validation

**Clarisolve® Disposable Depth Filter**

The innovative Clarisolve® depth filter is a fast and efficient way to clarify challenging, high density cell culture feed streams that require pre-treatment.

- Eliminates the need for a centrifuge and reduces flush volumes from 50% to 93%, depending on the media grade, versus traditional depth filters
- Enables single stage clarification; go directly from the bioreactor to downstream sterile filtration

**pDADMAC**

Our GMP-purified cationic polymer flocculation reagent, polydiallyldimethylammonium chloride (pDADMAC), is a powerful pre-treatment for high density feed streams. In combination with Clarisolve® depth filters, it provides an effective solution for clarifying mammalian cell harvest and may eliminate the need for centrifugation.

**Mobius® FlexReady Solution for Clarification**

Our easy to use Mobius® FlexReady clarification systems can support your clarification needs; process development to large-scale commercial manufacturing.

- Optimized single-use flow path for maximum adaptability
- Compatible with Millistak+® Pod and Clarisolve® disposable depth filters

**Unparalleled Scalability**

Millistak+® Pod Holders are easy to use and are available with disposable adapters to eliminate the need for cleaning validation.
Virus Safety

For over 20 years our application, process development and virology experts have addressed your regulatory, filtration and scale-up needs. We can support every phase of your viral clearance implementation, providing you with security and peace of mind.

Mobius® FlexReady Solution for Virus Filtration

Mobius® FlexReady Solution for Virus Filtration provides an ideal combination of single-use assemblies, innovative separation devices, and specially designed hardware that conveniently holds pumps, instrumentation, and filters.

- Mobius® FlexReady assemblies include a fully disposable flow path
- Optimized for use with state-of-the-art Viresolve® Pro devices
- Onscreen P&ID enables real time process monitoring and control loops
- Automated data management and recording of active parameters and event history

Viresolve® Pro Solution

The Viresolve® Pro Solution represents a major leap forward in membrane technology with five patents granted for unparalleled viral clearance assurance. The combination of a Viresolve® Pro Shield in-line with a Viresolve® Pro device enables increased process robustness and high productivity while maintaining high parvovirus LRV, capacity and flux.

- \( \geq 4.0 \) log removal of parvovirus
- Devices 100% tested with air/water diffusion and patented Binary Gas Test
- Viresolve® Pro Shield and Viresolve® Pro devices are fully disposable and caustic stable for in situ sanitization
- Available with Viresolve® Pro/Pro+ Magnus Holders

Viral Inactivation

Our portfolio of high-quality solvent detergents and low pH viral inactivation agents can help you avoid microbial contamination and meet regulatory requirements. We offer comprehensive Emprove® dossiers to simplify and speed your regulatory filing.

Mobius® FlexReady Solution for Virus Filtration delivers robust parvovirus clearance across many scales

- 0.2-13 L/h or 2.4-130 L/h @ 30 psi
- 30-2400 L/h @ 30 psi

Solvent Detergent

Visit emdmillipore.com/emprove for a complete list of our Emprove® grade bioprocessing chemicals

Custom designs are available  Configured design options are available  Services available  Cell culture media and critical raw materials services  System automation  CCP® Ready for GMP manufacturing
Chromatography

Scalable single and multi-use chromatography systems, and a full portfolio of resins, to meet your purification and process efficiency needs

**Chromabolt® Prepacked Chromatography Columns**

Chromabolt® validated, prepacked chromatography columns are designed for clinical stage manufacturing.
- Ready to use
- 10 cm, 20 cm, 32 cm diameters available

**Mobius® FlexReady Solution with smart Flexware® Assemblies for Chromatography**

The Mobius® FlexReady Solution for Chromatography is an innovative single-use system designed for the separation of mAbs, vaccines, plasma and therapeutic proteins. These fully-automated systems feature our robust CCP operating software and unique Flexware® single-use flow paths, which minimize dead space and provide a high level of processing control and reproducibility. These versatile systems utilize a standard hardware platform that can switch between chromatography and TFF.
- Available in 2.2 L/min and 8 L/min maximum flow rate
- Disposable flowpath is gamma irradiated
- Mixing at an accuracy of +/- 2% over a 10 - 90% gradient mix range
- Suited to a wide range of chromatographic separation techniques and column sizes

**Resins**

We offer a comprehensive portfolio of chromatography resins to meet your process needs. Under the well-known brand names of Eshmuno®, designed specifically to address emerging purification challenges, Fractogel®, PharmPrep® P and ProSep® resins, we can help you increase productivity and process efficiency for:
- Affinity Chromatography
- Ion Exchange Chromatography
- Reversed Phase / Normal Phase Chromatography
- Size Exclusion Chromatography
**K-Prime® Chromatography Systems**

K-Prime® multi-use chromatography systems are designed for separating and purifying proteins and bio-engineered products. Our K-Prime® product line spans a wide range of flow rates and delivers best-in-class separations from pilot through commercial production.

- Scalable from 20 mL/min to 10 L/min
- Fully configurable and customizable up to 200 L/min
- Automated linear and step gradient
- Conforms to GAMP and FDA 21 CFR Part 11

**QuikScale® Chromatography Columns**

QuikScale® chromatography columns maximize process yields, boost productivity, and shorten time-to-market.

- High linear velocity for maximum productivity
- Easy to pack and unpack
- Rapid scale up: column sizes from 70 mm to 630 mm
- Easy to change tube material and height

**IsoPak® Chromatography Columns**

IsoPak® chromatography columns deliver consistent chromatographic results for process scale applications.

- Easy to clean and maintain
- Unique valve design allows automated column packing and unpacking without removing the top flow cell
- Available options: axial hydraulic packing, choice of stainless steel grade, up to 1400 mm ID

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Custom designs are available  🔄 Configured design options are available  🔄 Services available  🔄 Cell culture media and critical raw materials services  🔄 System automation  🔄 CCP® Ready for GMP manufacturing
Ultrafiltration

Recognized as the worldwide leader in ultrafiltration

Customers around the globe have trusted their most critical, high-value ultrafiltration applications to us for more than 50 years. Our industry-leading Pellicon® cassettes and UF/DF systems consistently and reliably deliver purity assurance at every stage of your drug development and manufacturing process.

Cogent® Process Scale Tangential Flow Filtration System
Available Scales:
• 1.5-50 L/min, 2.5-5.0 m² with 50, 100 or 200 L tank
• 2-120 L/min, 5.0-15 m² with 50, 100 or 200 L tank

Cogent® Process Scale Tangential Flow Filtration Systems
From process development to commercial production, we provide a range of scalable ultrafiltration systems to meet your needs for concentration and diafiltration with maximum recovery of product.
• Fully-automated, configurable, multi-use TFF systems are suited for cGMP manufacturing
• Low system hold up maximizes product concentration and recovery
• Modular standard options meet your process requirements and minimize upfront investment
• Custom engineered systems are available upon request

Tangential Flow Filtration Systems for Process Development & Pilot Manufacturing
Cogent® µScale and Cogent® M1 benchtop systems are designed to facilitate your TFF development work. These easy to use, semi-automated systems enable data capture and extraction for inclusion in your batch records.

Buffers
We offer a complete range of GMP buffers for your upstream, purification and formulation steps with full traceability of our sourced raw materials to ensure the quality and consistency of your product. We can provide a comprehensive, regulatory documentation package for our Emprove® and PharmaGrade buffers to simplify your regulatory filing.
**Mobius® FlexReady Solution** with smart Flexware® Assemblies for Tangential Flow Filtration

- Our fully-automated systems feature a robust operating software and unique smart Flexware® single-use flow paths which eliminate moving parts, minimize dead space and provide a high level of processing control and reproducibility. These versatile, scalable systems utilize a standard hardware platform that can easily switch between chromatography and TFF.

- Suited to demanding applications including high protein viscosity, low final volume and high purity

- Validated for a feed flow capacity up to 40 L/min

- Integrated load cells, mixer, and temperature sensors

- Disposable flow path is easily installed by a single operator

**Pellicon® 3 Cassettes**

- Recommended for the most demanding ultrafiltration processes, Pellicon® 3 cassettes consistently deliver high protein yield, flux and product quality.

- Choose from Biomax® polyethersulfone membrane or Ultracel® composite regenerated cellulose membrane

- Leading-edge, void-free membranes provide unbeatable performance, consistency, high retention and high product yield

- Optimized channel configuration increases flux and reduces membrane area requirements

- Scalable from bench to commercial scale

**Pellicon® Holders** can be easily built in levels, for simple membrane area expansion in a compact footprint. Hydraulic closures are available.
Formulation, Final Filtration and Filling

Trusted for the most critical applications, with over 280 billion sterile doses, our single-use final fill assemblies reduce risk of cross-contamination and deliver greater process flexibility and productivity without compromising product sterility or process security.

Sterilizing-grade Cartridge and Opticap® Capsule Filters

We offer a wide range of cartridges, capsules and stacked-disc devices under the industry-leading brand names of Durapore®, Millipore Express® and Aervent®

- Gamma-compatible and presterilized capsules simplify your process without compromising product safety
- Validated per ASTM F838 and 100% integrity tested
- Available in single or multilayer format for bacteria and mycoplasma retention

Mobius® Single-use Final Fill Assemblies

Using Mobius® products, you’ll be able to reduce the time spent from initial cleaning and set-up to final filling from 36 hours to 12 hours at 10,000 vials per hour. Mobius® single-use final fill assemblies provide flexibility to accommodate a variety of fill volumes.

- Decreased risk of cross-contamination
- Fast set-up and process turnaround
- Reduced validation time and cost
- 100% integrity tested by a validated method based on ASTM® F2095

Integrating single-use into your final fill operation can reduce your campaign fill time by 75%.

BioReliance® assays and comprehensive services help ensure the quality and purity of your in-process materials and final biological product.
We offer an extensive portfolio of excipients for liquid formulation encompassing buffers, pH-adjustment and tonicity agents, stabilizers and preservatives. Our Emprove® branded products provide a comprehensive regulatory documentation package to simplify and speed regulatory filings.

**Sterilizing-grade Millipak® Disposable Filters**

- Unique stacked disk design minimizes hold-up and protein binding – ideal for high value applications
- 100% integrity tested in manufacturing
- Made with Durapore® PVDF membrane which provides high throughput, low extractables, broad chemical compatibility and low particle shedding
- Millipak® Barrier filters feature separate hydrophilic and hydrophobic layers, enabling simplified in-line pre-use integrity testing without a flush bag

**Integritest® 4 Series Automated Filter Integrity Test Instrument**

This portable, fully automated system provides accurate and reliable filter integrity test measurements. This system leverages a proven test algorithm to perform bubble point, diffusion, and HydroCorr™ water intrusion tests over a wide range of filter types and formats, including: disks, cartridges, TFF filters, virus filters, and asymmetric membrane filters.

- Compliant with the most stringent regulatory and quality requirements, including 21 CFR Part 11 for electronic records and signatures
- Available as a standalone system, or networked for centralized reports and printing
- Intuitive touch screen and context-sensitive help
- Available in multiple languages

FDA and EMA guidelines require integrity testing filters that will be used for processing sterile solutions. They also require testing documentation be included with batch records.
To Place an Order or Receive Technical Assistance

In the U.S. and Canada, call toll-free 1-800-645-5476

For other countries across Europe, please visit: www.emdmillipore.com/offices

For Technical Service visit: www.emdmillipore.com/techservice